



# EUROPEA DE PINTURAS ESPECIALES, S.L.

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## IMPRICRYL – 655 – W. T.

### MULTIPLE USES ACRYLIC PRIMER (ACRYLIC LYMUSE)

#### PRODUCT DESCRIPTION:

- **DEFINITION:** It is a fast drying acrylic primer on solvent made based on acrylic resins and pure thermoplastics. This is specially designed for industries with high resistance to weathering, to hit and with great anticorrosive power. It is very resistant to mineral, animal and plant oils splash.
- **USE:** In different marine treatments, various zones of the ships, naval bridges, container ships, oil rigs, metal structures exposed to bad weather, etc.
- **PROPERTIES:** Very hard and durable, applicable in many environments, such as coat of primer and finish. All types of Boiler-making. It has excellent coverage, adhesion and hardening.

#### TECHNICAL INFORMATION

Color.....	RED, GRAY, WHITE and GREEN
Volume solids.....	45,03 %
Aspect.....	SATIN AND MATTE
Density.....	1,41 Kg/Lt.
Viscosity.....	72 – 75 K.U. 25° C
Theoretical performance.....	9,5 M <sup>2</sup> /Lt.
Drying 20 °C/70% RH	
Touch.....	2 HOURS
Overall .....	8 HOURS
Repaint .....	24 HOURS
Storage.....	1 YEAR
“Q” Value.....	60,71%
F.A.A.....	29,47%
Thermal resistance in continuous...	150° C

#### APPLICATION INSTRUCTIONS:

- **Method**  
Brush, Roller, Airbrush gun or Air-Less.
- **Dilution**  
It can be diluted by 5%. If necessary use our D-302 solvent.
- **Cleaning**  
After use, clean all equipment with our S.G. Solvent.
- **Utilization**  
Carefully remove the contents of the packages until you get a perfect homogenization.
- **Airbrush gun**  
3 to 5 Kg. /cm<sup>2</sup> pressure, 1.5 to 2.2 mm Ø nozzle.
- **Air-Less gun**  
120 to 140 Kgs./cm<sup>2</sup> pressure, 0.30 to 0.50 mm Ø nozzle.

#### SURFACES PREPARATION:

- \* In many rural and industrial works a manual or mechanical preparation will be enough.
- \* The surface must be completely free of grease, oil, dust or any other contamination.
- \* In many cases it is advisable to apply a short blasting Sa 2 1/2.

#### HYGIENE AND SECURITY:

- Being a flammable product, keep away from sparks and flames.
- It is recommended the most appropriate respiratory protection to each case by the corresponding mask.
- Avoid prolonged inhalation of solvent vapors.
- During the application have adequate ventilation and maintain a constant air renewal.
- Avoid eye and skin contact, if product comes in contact with skin, wash with soap and water.
- If the product splashes eyes, rinse with water several times; always consult your doctor or the National Institute of Toxicology, Phone Number 91 – 562.84.69.

Our technical service is at your disposal for further information in this booklet as well as to advise on special treatments, systems, process and the best products, according to the surface, environments and needs they wish to cover.

In this sheet, we just trying to inform and advice to our best knowledge, based on experience and research. We cannot be responsible for the consequences of using this product when application conditions and circumstances fall out of our reach and control.