



# EUROPEA DE PINTURAS ESPECIALES, S.L.

C.I.F. B/33.124.959

POLÍGONO DE SALCEDO - 33120 PRAVIA  
PRINCIPADO DE ASTURIAS (ESPAÑA)

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## H. K. – 22 - F AUTOCLAVE SPECIAL PRIMER

### PRODUCT DESCRIPTION:

- **DEFINITION:** Pigmented anticorrosive primer with zinc phosphate, synthetic type, fast drying and resistant until 130 ° C.
- **USE:** As antioxidant for steel surfaces, structural profile, machinery, boilers and equipment in industrial or rural environment of strong aggression and industrial autoclaves.
- **PROPERTIES:** As anticorrosive protection. It has very good coverage, quick drying and hardening.

### TECHNICAL INFORMATION

Aspect.....	MATTE
Color.....	RED OXIDE
Density.....	1.30 ± 0.05
Viscosity.....	115 - 125" FORD.
Volume solids.....	36% ± 2
Recommended thickness.....	40 - 45 micron
Theoretical performance.....	9 M <sup>2</sup> /Kg
Maximum Temp. Continuous .....	130° C
Drying 20 °C/70% RH	
Touch.....	35 minutes
Overall .....	7 hours
Repaint .....	9 hours

### APPLICATION INSTRUCTIONS:

- **Method**  
Brush, Roller, Airbrush gun, Air-Less
- **Dilution**  
If necessary use our S. G. Solvent
- **Cleaning**  
After use, clean all equipment with our S. G. Solvent

### SURFACES PREPARATION:

We recommend cleaning by sandblasting or shot to grade Sa 2 ½. If this is not possible, manual cleaning should remove all traces of oxide and calamine.

### HYGIENE AND SECURITY:

- Being a flammable product, keep away from sparks and flames.
- It is recommended the most appropriate respiratory protection to each case by the corresponding mask.
- Avoid prolonged inhalation of solvent vapors.
- During the application have adequate ventilation and maintain a constant air renewal.
- Avoid eye and skin contact, if product comes in contact with skin, wash with soap and water.
- If the product splashes eyes, rinse with water several times; always consult your doctor or the National Institute of Toxicology, Phone Number 91 – 562.84.69.

### Comments

- \* When performance practical calculation take place it is necessary to be considered product losses by surface irregularities and application system.
- \* The solvent addiction proportionally modifies the solid content in the paint and therefore the thickness of wet film.
- \* Our Technical Department will be pleased to answer as many as questions that you are planning to ask.

Our technical service is at your disposal for further information in this booklet as well as to advise on special treatments, systems, process and the best products, according to the surface, environments and needs they wish to cover.

In this sheet, we just trying to inform and advice to our best knowledge, based on experience and research. We cannot be responsible for the consequences of using this product when application conditions and circumstances fall out of our reach and control.